

# CLAY PAVERS



### ABOUT US

We, the ABC Clinker Group, are a family-owned business in the brick and tile industry in Germany and can look back on around 130 years of experience. Today, our ABC Clinker Group is in the fifth generation and manufactures various brick products at six locations in Germany. Our product portfolio includes facing bricks, brick slips, ceramic facades, clay pavers, clinker roof tiles and floor ceramics.

### SUSTAINABILITY

We produce sustainable natural building materials as environmentally friendly as possible. For this reason, we focus on low energy consumption in production with gentle, efficient use of resources and low material consumption.

The natural slate clay of the Tecklenburger Land forms the basic material of our ABC products - a valuable, genuine natural product!

### VISIT OUR SHOWROOM "RINGOFEN" IN HÖRSTEL

In our showroom, the Ringofen, Dornierstr. 11 in Hörstel, we offer you numerous suggestions and various possibilities for your house construction. For an individual consultation we are available Monday to Friday from 08.30 am to 05.30 pm and Saturday from 09.00 am to 01.00 pm. For an appointment, you can reach us by phone at +49 (0) 54 59 / 93 43 11 or by e-mail at ausstellung@abc-klinker.de.









### Features of our products



Frost-resistant



Environmentally friendly







Weatherproof

Fire behavior: euroclass A1





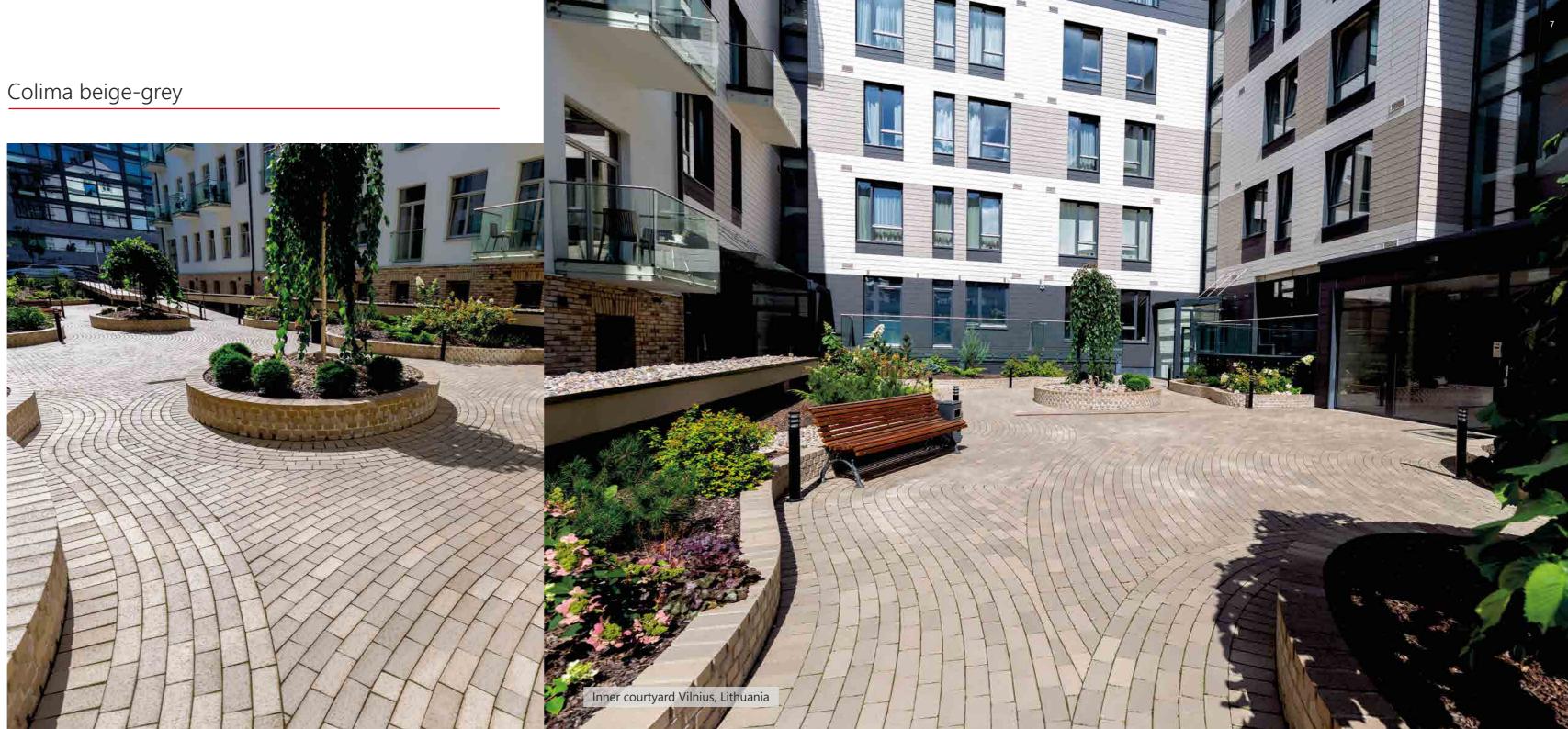








Variations in colour, play of colours and proportions may be possible due to production/printing reasons.





## Special production Colima (Visible side with aquaterra surface)

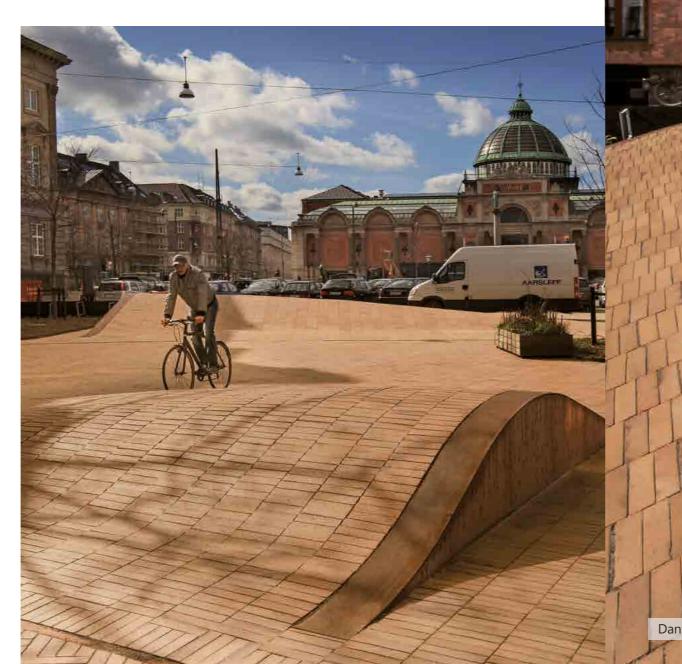
Sports park, Munich-Freiham | Format: 240 x 90 x 52 mm







# Copenhagen yellow coal



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

Dantes Place Copenhagen, Denmark, Format: 296 x 71 x 71 mm | Photo: Espendiller+Gnegel Designer



## Copenhagen yellow coal

City Center Haren, Ems | Format: 292 x 71 x 100 mm

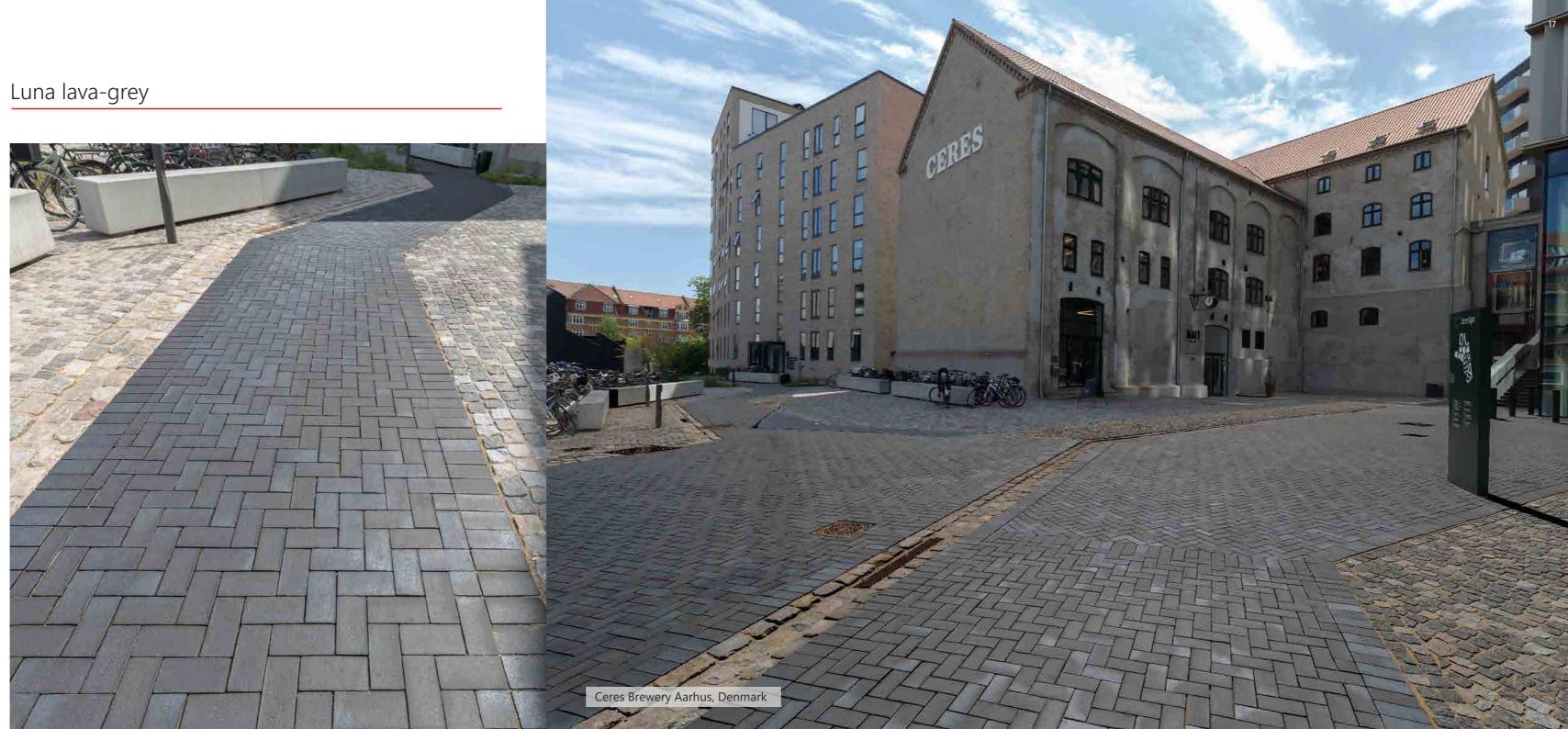












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## Berlin blue-anthracite



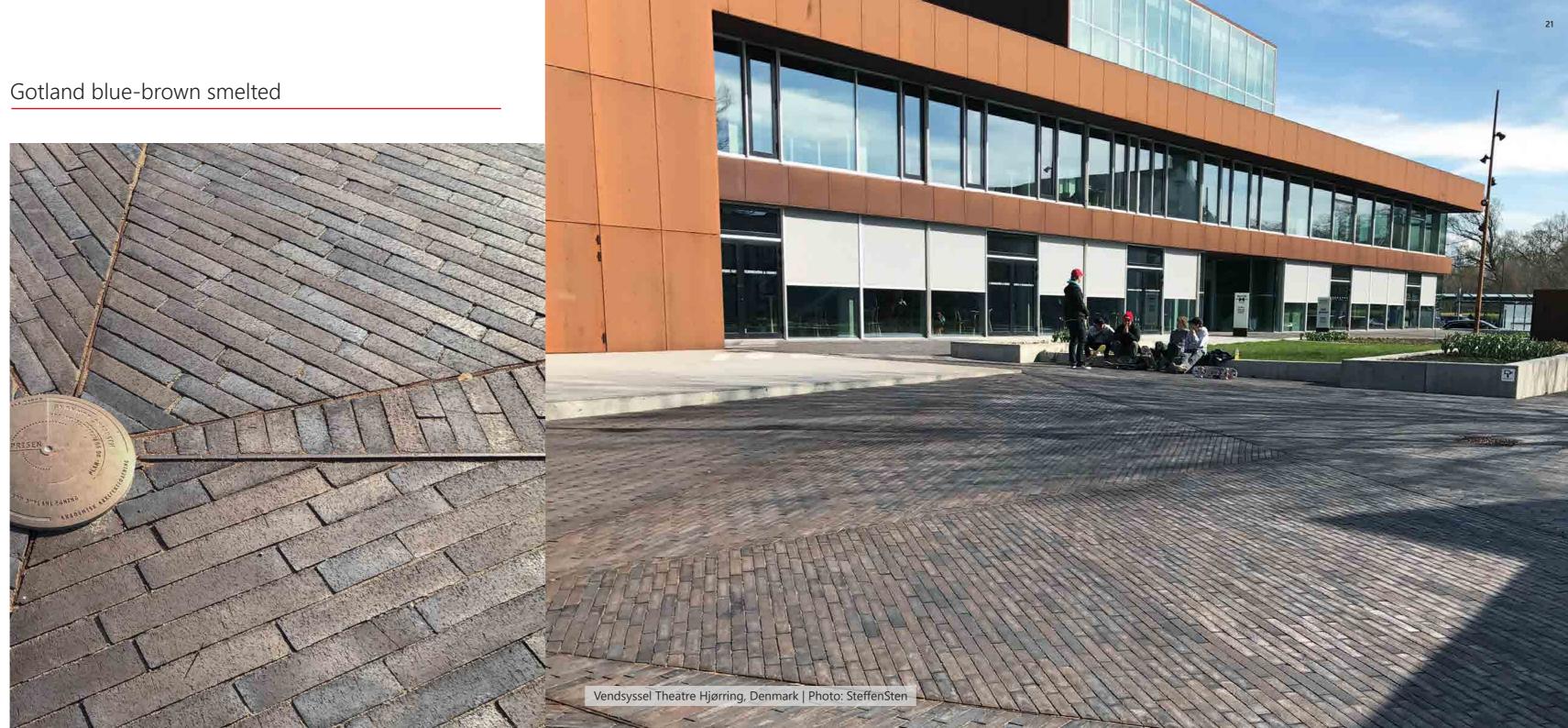
# Atlantis anthracite siver-grey







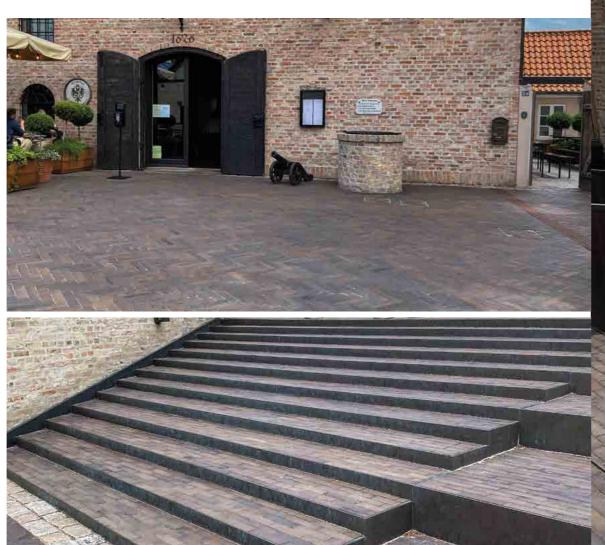
Variations in colour, play of colours and proportions may be possible due to production/printing reasons.





## Gotland blue-brown smelted

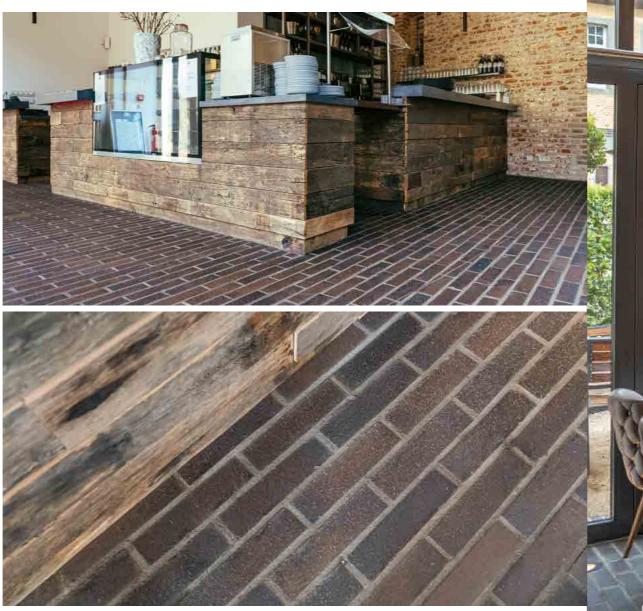
Varde Garten, Denmark | Format: 292 x 78 x 52 mm







Castle Dyk, Jüchen | Format: 292 x 71 x 25 mm (cutted)

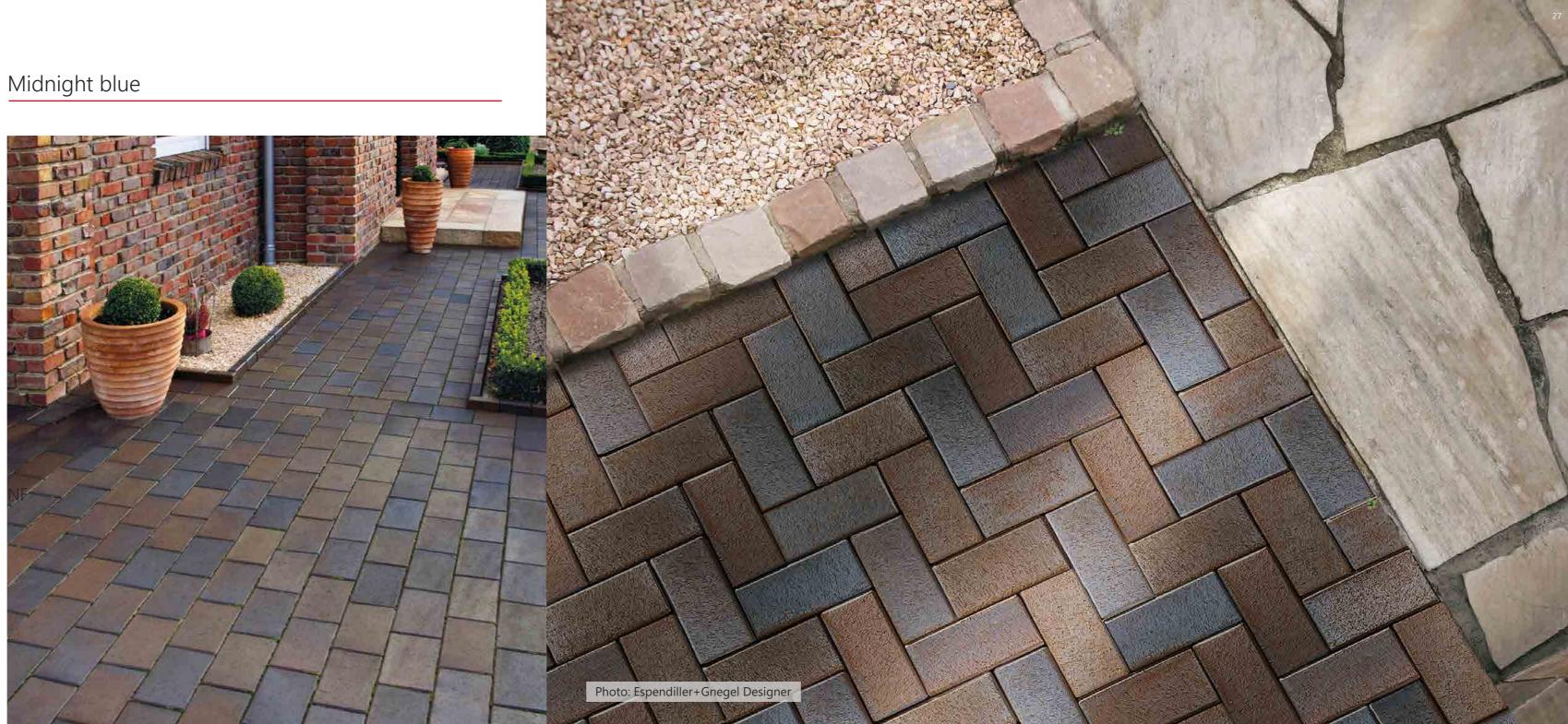


Variations in colour, play of colours and proportions may be possible due to production/printing reasons.





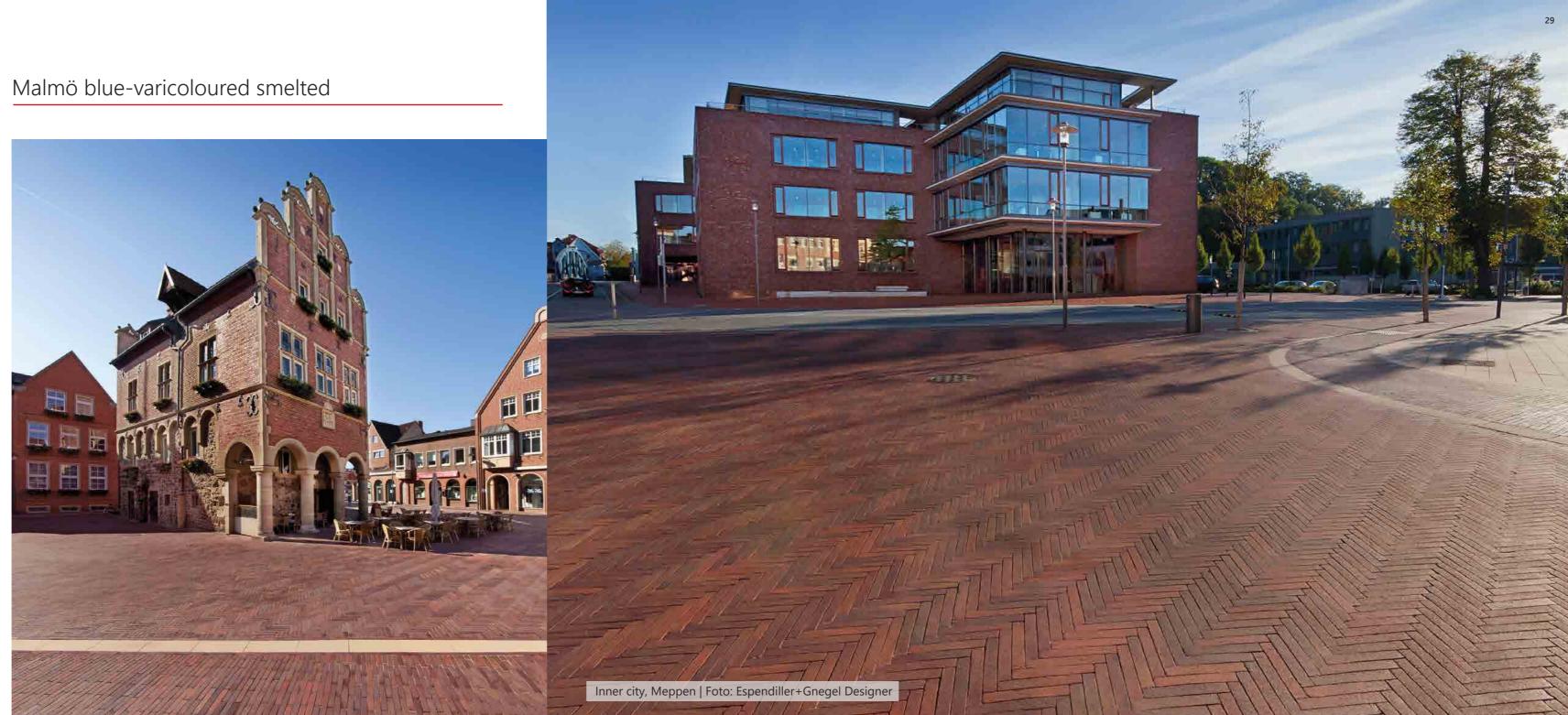
Variations in colour, play of colours and proportions may be possible due to production/printing reasons.







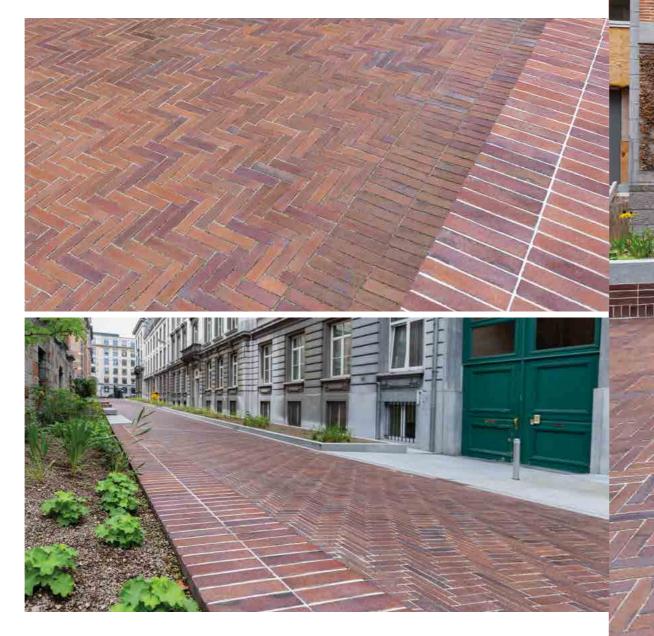
Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

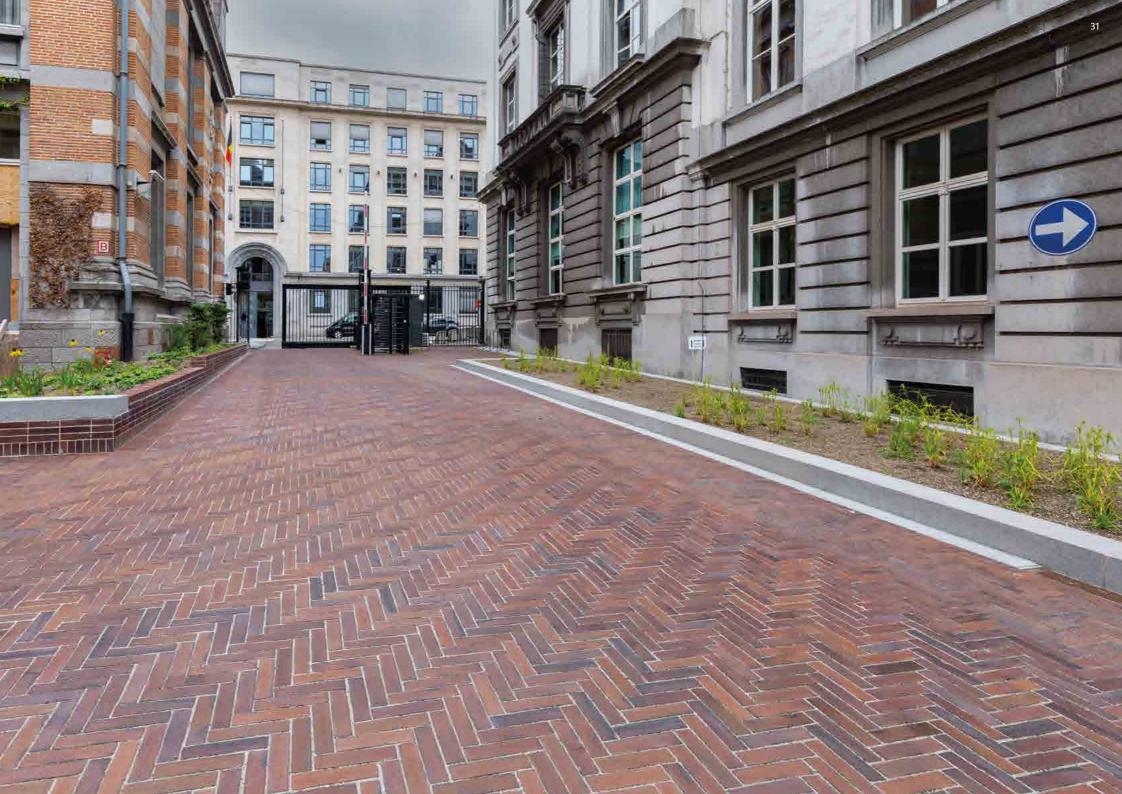




## Malmö blue-varicoloured smelted

Parliament Brussels, Belgium | Format: 275 x 65 x 80 mm

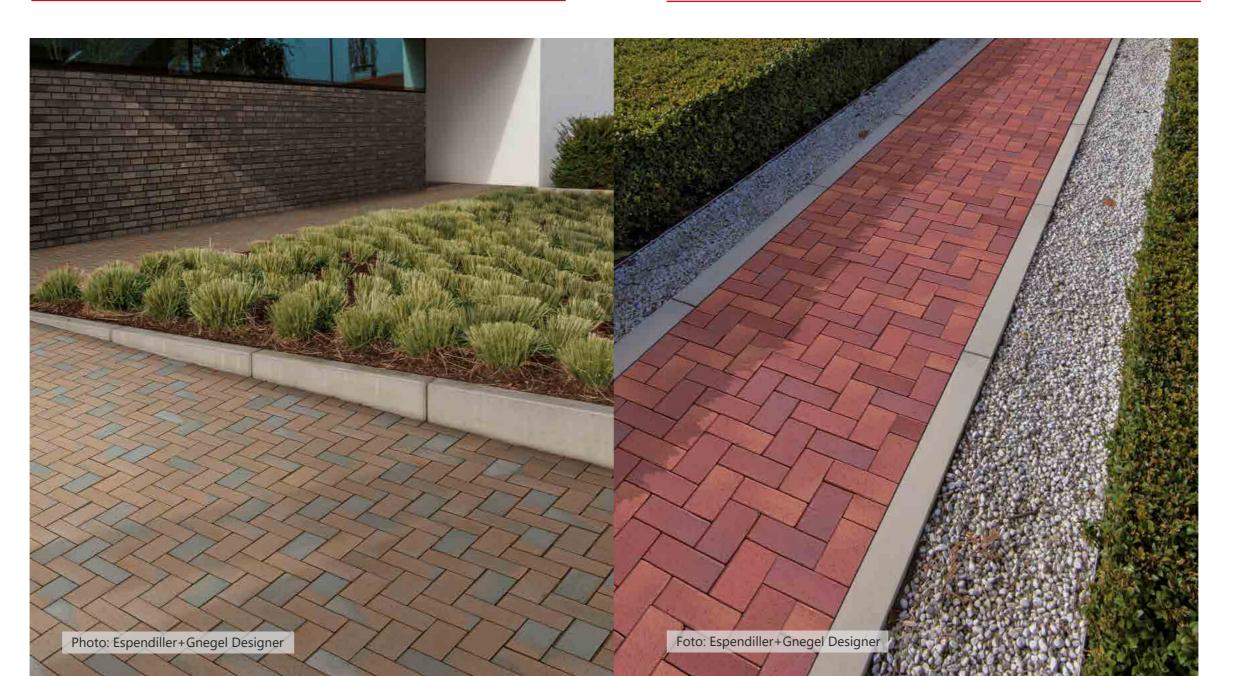




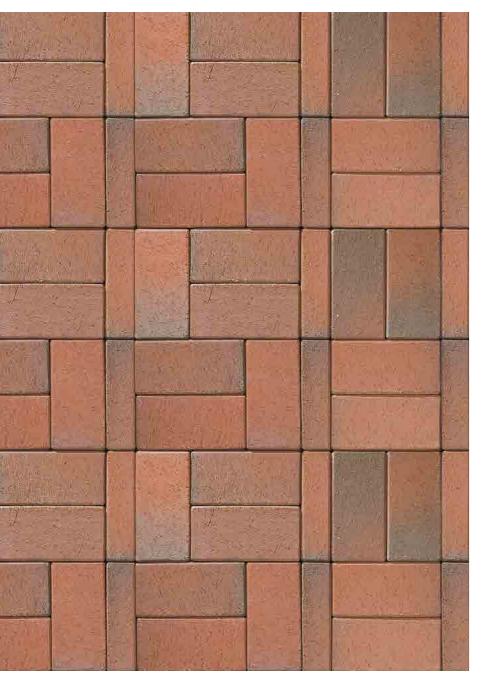


Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

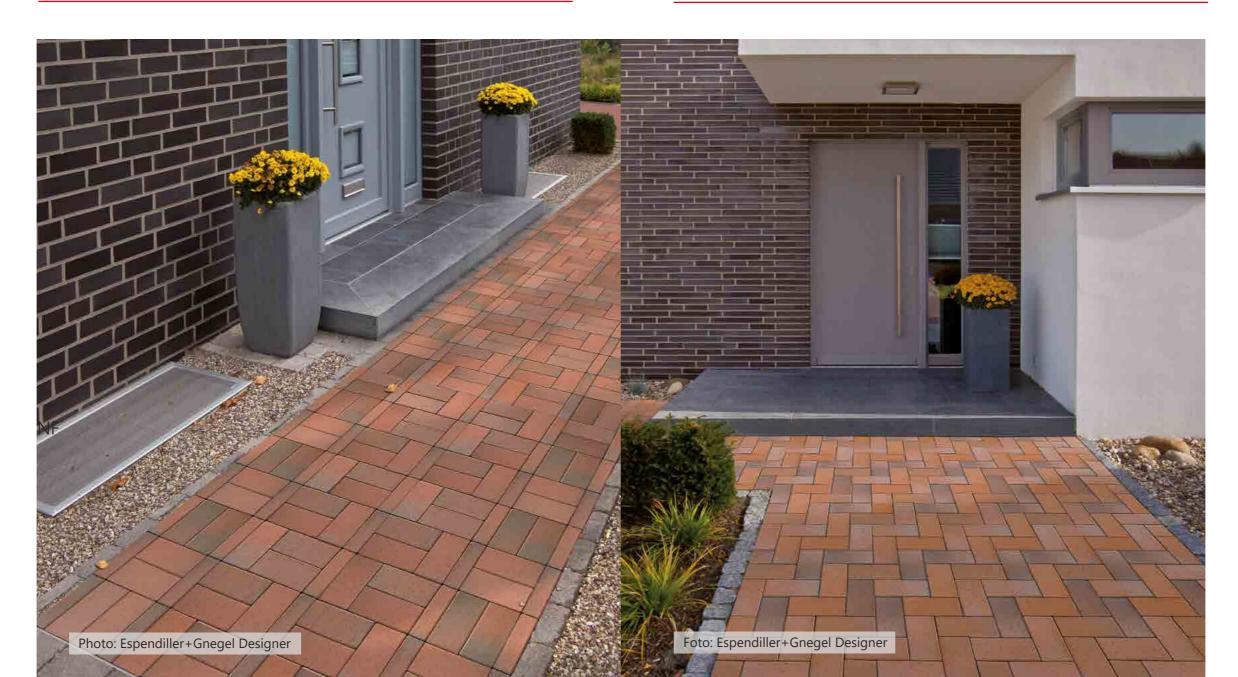
## Kiel heath-varicoloured







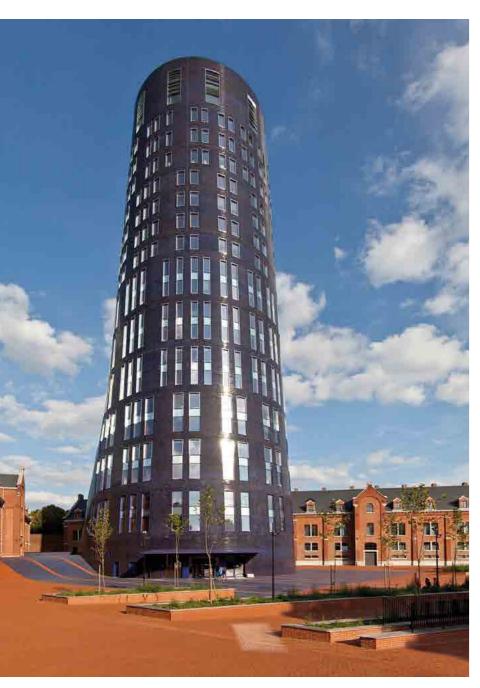
## Recker varicoloured



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

## Iron-melt varicoloured flamed





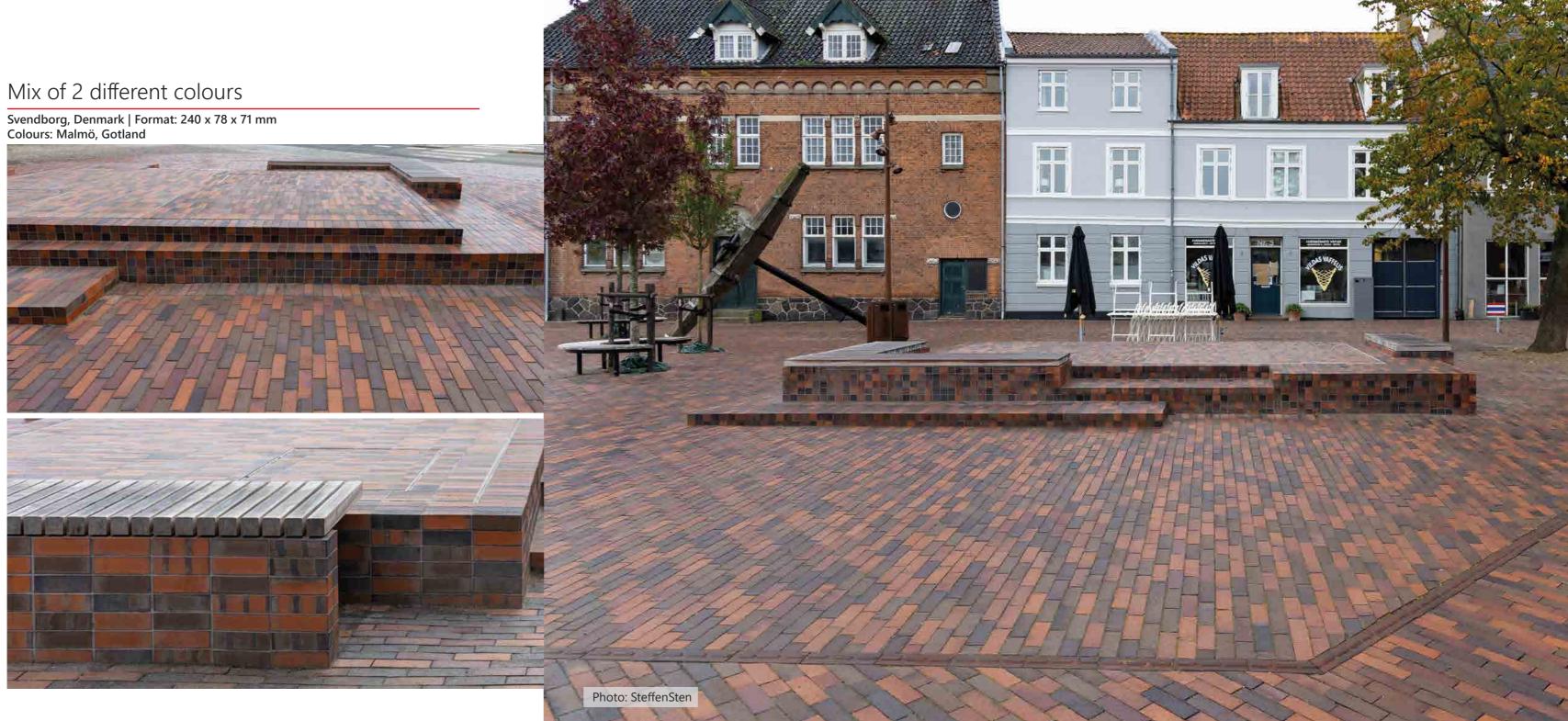
## Mix of 2 different colours

Police headquarter Charleroi, Belgium Colours: Red-nuanced, Blue glazed (Special production)



Photo: Espendiller+Gnegel Designer









Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



## Mix of 3 different colours

Beach promendade Wenduine, Belgium | Format: 236 x 78 x 80 mm Colours: Red-nuanced, Leather-coloured nuanced, Brown-nuanced

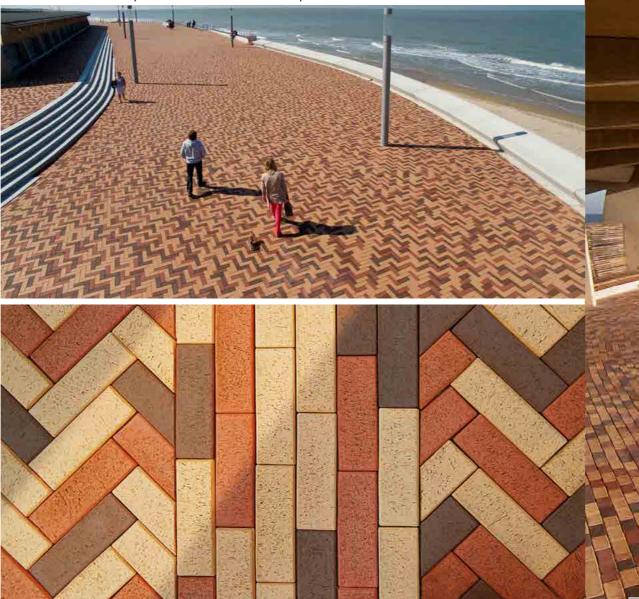


Photo: Espendiller+Gnegel Designer



# Grass pavers



Wherever there is a green space that needs open infiltration and concurrently a solid, trafficable pavement installation, grass-pavers are the best choice.

### Infiltration

Grass pavers

Bearing layer

Subsoil

Bedding material

An open infiltration laying is also possible with ABC quadrat and rectanglular pavement clinkers. The stones should be layed with a 3 mm infiltration joint or a 5 mm grass joint.





Unsealed areas (special public funding measures possible)

### Grass pavers

Surface infiltration via grass paversgrass pavers allow a pervious area of 30% - 45% in order to let rain (or snow fall) drain directly.

### Accomplishment

- Filling material: mixture of approx. 15% surface soil (substrate), 35% sand 0/4 mm and 50% split 2/5 mm sowed in with a robust grass type
- Marginal areas which have to be drained, too, have to be in a downward slope towards the grass pavers

### Application areas

Yard areas, residential paths, car parks, emergency access roads, campsites, terraces, paths and tree edges.



Unsealed areas (special public funding measures possible)

### Aqua-Transit pavers

The Aqua-Transit pavers can be used wherever open infiltration and a solid, trafficable paving structure are required.

### Accomplishment

- Filling of the openings according to the size with split 1/3 mm or 2/5 mm
- Joint and bedding material should be identical

### Application areas

Yard areas, residential paths, cycle lanes, pedestrian and private areas and boundaries around trees for the purpose of aeration. The open infiltration subbase should be adjusted to the expected demands of the floor space.

# Clay pavers with shortened spacers

### SPACERS SPEED UP THE LAYING PROCESS

Tested by us – laying pavers becomes easier and quicker. Laying performance increases by about 30%.

### Summary

Laying pavers with adjusted or tapered spacers significantly eases work processes. Rapid fixation of clinkers saves time, also in regards to personal contribution.

### Densely mounted

The pavers can be densely mounted in a short time. Adjusted spacers fully disappear in the filled in joint pattern. The surface remains homogenous. Fixing strings lengthwise and crosswise ensures straight joint patterns.

### Edge protection is included

Safe is safe! The adjusted spacers protect the pavement from spalling. Fully filling the joints, as well as a stable foundation are prerequisites.

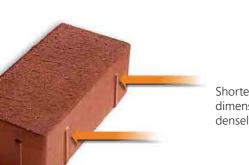
### Clay pavers for heavily loaded areas.

The 80 mm clay paver with small chamfer and shortened spacer is particularly suitable for traffic areas used by vehicles and for cycling and walking paths.

200 x 100 x 80 mm clay pavers with small

chamfer and shortened spacers





Shortened spacers always predetermine joint dimensions which allow clay pavers to be densely mounted in no time.





# Bar pavers with edge protection

### TAPERED SPACERS ON THE BAR PAVERS IN LONG FORMAT

Tapered spacers combined with a chamfer protect the pavement clinkers from spalling.





Tapered spacers combined with a mini chamfer protect the clay pavers from spalling.

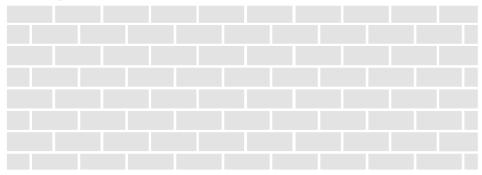


# Shaped pavers and formats

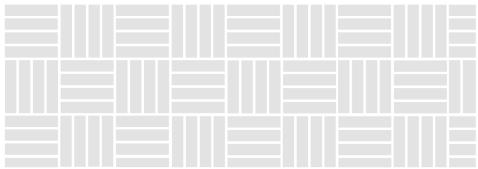
Bar pavers with or without chamfer edges	Formats		Half clay pavers with middle chamfer, pre-cut or pre-scored		Formats	
	200 x 78 mm 240 x 78 mm 292 x 71 mm 296 x 71 mm				200 x 100 mm 240 x 118 mm	
	-	Other formats on request	Shaped pavers		Formats	
Rectangle pavers with or without chamfer edges	Formats				240 x 115 mm 300 x 100 mm	
	200 x 100 mm 240 x 118 mm			and the same of the same		
	300 x 150 mm			Masonry cover with drip		
	200 x 150 mm			noses		Other formats on request
		Other formats on request	Furrow- and Board pavers		Formats	
Square pavers with or without chamfer edges	Formats			300 x 120 x 62 mm (Furrow pavers) 240 x 200 x 62 mm (Board pavers)		
	200 x 200 mm					
			Furrow pavers Board pavers	Calotte		
	-		Bishop caps		Formats	
Pavers with adjusted spacers	Formats				suitable for rectangle and square pavers	
Bar pavers with adjust spacers Bar pavers with tape-	200 x 100 mm ed 240 x 118 mm 200 x 150 mm 292 x 71 mm 296 x 71 mm					
Clay pavers with adjusted spacers		Other formats on request				

# Laying patterns

### Stretching bond



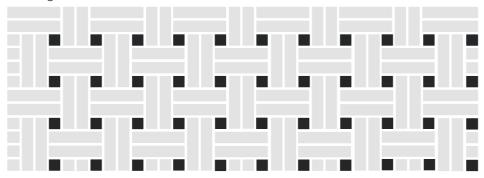
### Block bond



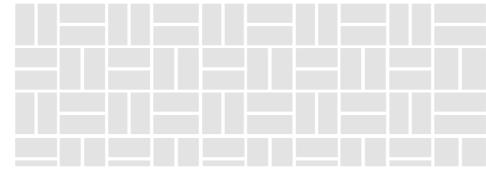
### Fish bone bond



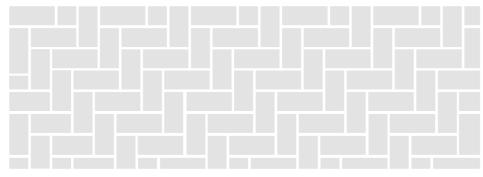
## Braiding bond



### Block- and parquet bond

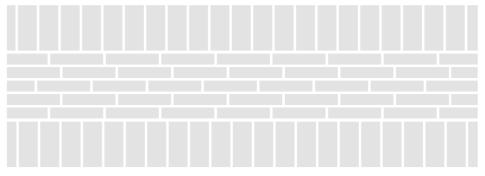


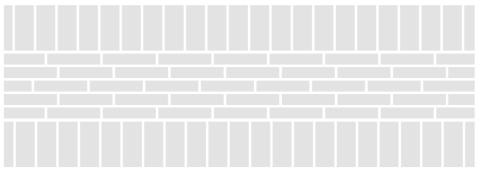
### Ellbow bond

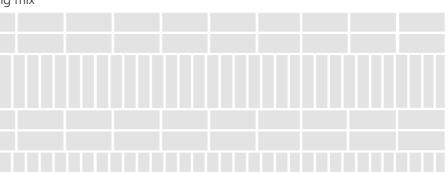


### Laying mix







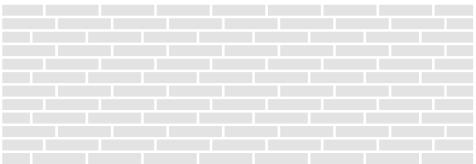


### Laying mix

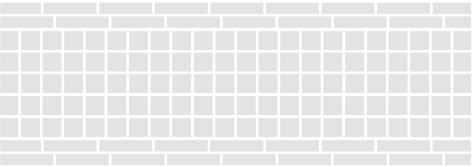
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### Laying mix

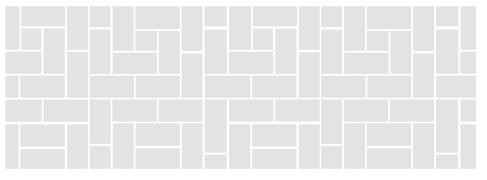
### Laying mix



### Laying mix



### Middle stone bond



# Colour-/Format range

52

	Colima beige-grey	Leather-coloured nuanced	Antique yellow coal	Copenhagen yellow coal
Formats				
200 x 100 x 45 mm	on request	on request	-	-
200 x 100 x 52 mm	•		on request	-
200 x 100 x 62 mm	on request	on request	on request	-
200 x 100 x 71 mm	on request	on request	on request	-
200 x 100 x 80 mm Small chamfer, shortened spacers	-	on request	-	-
240 x 118 x 52 mm	on request	on request	on request	-
240 x 118 x 62 mm	-	on request	on request	-
240 x 118 x 71 mm	-	-	-	-
200 x 150 x 62 mm	on request	on request	on request	-
300 x 150 x 62 mm	-	-	-	-
200 x 200 x 52 mm	-	on request	-	-
200 x 200 x 62 mm	-	-	-	-
215 x 105 x 52 mm	-	on request	-	-
215 x 105 x 62 mm	-	on request	-	-
200 x 78 x 52 mm	on request	on request	on request	-
240 x 78 x 52 mm	on request	on request	on request	-
292 x 71 x 71 mm	-	-	-	on request
292 x 71 x 52 mm	-	-	-	on request
296 x 71 x 71 mm shortened spacers	on request	-	-	on request

	Mediterran	Ember orange-yellow coal	Autumn leaf light	Black-brown	Kiel heath-varicoloured
Formats					
200 x 100 x 45 mm		-	on request	•	
200 x 100 x 52 mm	•	on request	on request	•	•
200 x 100 x 62 mm		on request	on request	on request	on request
200 x 100 x 71 mm		on request	on request	on request	on request
200 x 100 x 80 mm Small chamfer, shortened spacers	-	-	-	on request	on request
240 x 118 x 52 mm		on request	-	-	-
240 x 118 x 62 mm		on request	on request	on request	-
240 x 118 x 71 mm		-	-	on request	-
200 x 150 x 62 mm		on request	on request	on request	on request
300 x 150 x 62 mm		-	-	-	-
200 x 200 x 52 mm		-	-	on request	on request
200 x 200 x 62 mm		-	-	on request	on request
215 x 105 x 52 mm		on request	on request	on request	-
215 x 105 x 62 mm		on request	on request	on request	-
200 x 78 x 52 mm		on request	on request	on request	on request
240 x 78 x 52 mm		on request	on request	on request	-
292 x 71 x 71 mm		-	-	-	_
292 x 71 x 52 mm		-	-	-	-
296 x 71 x 71 mm shortened spacers	-	-	-	-	-

53

# Colour-/Format range

	Gotland blue-brown smelted	Berlin blue-anthracite	Glasgow black-nuanced	Luna lava-grey	Atlantis anthracite-silver grey	_	Lübeck blue-brown flamed	Midnight blue	Gdansk dark red-anthracite	Opalblue flamed
Formats						Formats				
200 x 100 x 45 mm	-	•	•	on request	•	200 x 100 x 45 mm	on request	-	on request	-
200 x 100 x 52 mm		•	•	•	•	200 x 100 x 52 mm	on request	•	on request	on request
200 x 100 x 62 mm	on request	on request	on request	on request	on request	200 x 100 x 62 mm	on request	on request	on request	-
200 x 100 x 71 mm	on request	on request	on request	on request	on request	200 x 100 x 71 mm	on request	on request	on request	-
200 x 100 x 80 mm Small chamfer, shortened spacers	-	on request	-	-	on request	200 x 100 x 80 mm Small chamfer, shortened spacers	-	-	-	-
240 x 118 x 52 mm	on request	•	-	on request	on request	240 x 118 x 52 mm	-		on request	on request
240 x 118 x 62 mm	on request	-	-	-	on request	240 x 118 x 62 mm	-	on request	-	on request
240 x 118 x 71 mm	on request	-	-	-	-	240 x 118 x 71 mm	-	on request	-	on request
200 x 150 x 62 mm	on request	on request	-	on request	on request	200 x 150 x 62 mm	on request	on request	on request	on request
300 x 150 x 62 mm	on request	on request	-	-	on request	300 x 150 x 62 mm	on request	on request	-	-
200 x 200 x 52 mm	-	-	-	-	-	200 x 200 x 52 mm	-	-	-	-
200 x 200 x 62 mm	-	-	-	-	-	200 x 200 x 62 mm	-	-	-	-
215 x 105 x 52 mm	on request	on request	on request	-	on request	215 x 105 x 52 mm	on request	on request	-	on request
215 x 105 x 62 mm	on request	on request	on request	-	on request	215 x 105 x 62 mm	on request	on request	-	on request
200 x 78 x 52 mm	on request	on request	on request	on request	on request	200 x 78 x 52 mm	on request	on request	on request	on request
240 x 78 x 52 mm	on request	on request	on request	on request	on request	240 x 78 x 52 mm	on request	on request	on request	on request
292 x 71 x 71 mm	on request	-	on request	on request	on request	292 x 71 x 71 mm	on request	on request	on request	-
292 x 71 x 52 mm	•	-	on request	-	-	292 x 71 x 52 mm	-	on request	-	-
296 x 71 x 71 mm shortened spacers	•	on request	on request	-	on request	296 x 71 x 71 mm shortened spacers	-	-	-	-

# Colour-/Format range

	Autumn leaf flamed	Carbo red-varicoloured coal	Recker-varicoloured	Malmö blue-varicoloured smelted	Dormagen red-grey-varicoloured
Formats					
200 x 100 x 45 mm	on request	-		-	on request
200 x 100 x 52 mm	on request	on request	•		on request
200 x 100 x 62 mm	on request	on request	on request	on request	on request
200 x 100 x 71 mm	on request	on request	on request	on request	on request
200 x 100 x 80 mm Small chamfer, shortened spacers	-	-	on request	on request	-
240 x 118 x 52 mm	on request	on request		on request	on request
240 x 118 x 62 mm	on request	on request	-	on request	-
240 x 118 x 71 mm	-	on request	-	on request	-
200 x 150 x 62 mm	on request	on request	on request	on request	on request
300 x 150 x 62 mm	-	-	on request	on request	-
200 x 200 x 52 mm	-	-	on request	-	-
200 x 200 x 62 mm	-	-	on request	-	-
215 x 105 x 52 mm	on request	on request	on request	on request	-
215 x 105 x 62 mm	on request	on request	on request	on request	-
200 x 78 x 52 mm	on request	on request	on request	on request	on request
240 x 78 x 52 mm	on request	on request	on request	on request	on request
292 x 71 x 71 mm	-	-	-	on request	-
292 x 71 x 52 mm	-	-	on request	•	-
296 x 71 x 71 mm shortened spacers	-	-	-	•	-

57

	Dark-red	Cologne red flamed	Iron-melt varicoloured flamed	Old-varicoloured flamed	Red-nuanced
Formats					
200 x 100 x 45 mm		on request	-	-	
200 x 100 x 52 mm		•	•	on request	•
200 x 100 x 62 mm		on request	on request	on request	on request
200 x 100 x 71 mm		on request	on request	on request	on request
200 x 100 x 80 mm Small chamfer, shortened spacers		-	-	-	on request
240 x 118 x 52 mm		on request	•	on request	•
240 x 118 x 62 mm		-	on request	on request	on request
240 x 118 x 71 mm		-	on request	on request	on request
200 x 150 x 62 mm		on request	on request	on request	on request
300 x 150 x 62 mm		-	-	-	on request
200 x 200 x 52 mm		-	-	-	on request
200 x 200 x 62 mm		-	-	-	on request
215 x 105 x 52 mm		-	on request	on request	on request
215 x 105 x 62 mm		-	on request	on request	on request
200 x 78 x 52 mm		on request	on request	on request	on request
240 x 78 x 52 mm		on request	on request	on request	on request
292 x 71 x 71 mm		-	-	-	on request
292 x 71 x 52 mm		-	-	-	on request
296 x 71 x 71 mm shortened spacers		-	-	-	•

# Our product range





58













Brick strips

NORDIC

Clay pavers

Clinker roof tiles

Floor ceramics





Bauen mit Backstein



DIN EN 771-1 (DIN V 20000-401) DIN 4051 DIN EN 1344









Headquarter

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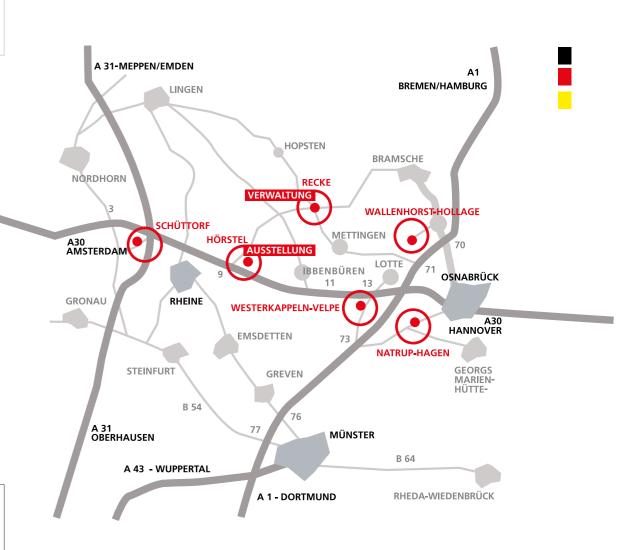
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59

